

Date: Wednesday, 4/26/2006 12:58:10 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REAR OVERHEAD PASSENGER MODIFICATION KIT
Job Number	: 26856		
Estimate Number	: 12344		
P.O. Number	: N/A	Part Number	: D206746041
This Issue	: 4/26/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A PRELIMINARY
Previous Run	: 26395	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/28/2006
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Qty:	1
Comment	: est rev A 06.03.22 New Issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	999770094	BELL EYEBALL VENT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	99977009-4	Bell eyeball

batch

M 19715

2.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy D206-746 bluefile & type labels per PPPD206-746-041

3.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description
	EA-934NA	Hysol adhesive

batch

4.0	D3472041	CABIN HEAT OUTLET DEFLECTOR
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3472-041	Cabin Heat outlet

batch

326172-1

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5.0	D34725	FLAT DOUBLER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-5	Flat doubler	B26128

6.0	D3479041	INLET ADAPTER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3479-041	Inlet adapter	B26474

7.0	D3480041	Eyeball Inlet adapter
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-041	eyeball inlet adapter	B26599

8.0	D3480043	Eyeball adapter
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-043	Eyeball adapter	B26698

9.0	D34807	Gasket
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-7	Gasket	B26699

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10.0	AN34A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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8	AN3-4A	Bolt	M18369
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11.0	AN96010L	Washer
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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16	AN960-10L	Washer	M17700
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12.0	CR224842	RIVET
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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24	CR2248-4-2	Rivet	M19692
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13.0	MS27039110	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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8	MS27039-1-10	Screw	M18836
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14.0	NAS1738B42	Blind Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
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12	NAS1738B4-2	Rivet	M16735
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15.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	NAS679A3	Lock nut	m100396

16.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
	PR-1422B12	SEALANT 653 SEMKIT	

17.0	TY527M	TYRAPS
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
4	TY-527M	Ty raps	m19356

18.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: *Dried*

20.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



120604-28